



**SUNKING GROUP**

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产品图册

Product catalogue





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# 纺织原料基础认知

## Basic knowledge of textile raw materials

### 一. 天然纤维和化学纤维

1.天然纤维来源于自然界或经人工培植/养殖的植物及动物上直接取得的纺织纤维。分为植物纤维（棉、麻）、动物纤维（毛、蚕丝）、矿物纤维（石棉）。

2.化学纤维指用天然的或合成的高聚物为原料，通过化学方法加工制成的纤维。分为人造纤维（黏胶、莫代尔、天丝）、合成纤维（涤纶、锦纶、腈纶、维纶、丙纶、氯纶）。

### 二、天然纤维和化学纤维的区别

1.来源不同：天然纤维直接来源于自然界，如植物中的棉花和动物中的羊毛、蚕丝；化学纤维则来源于工业，其中合成纤维的原料主要来源煤、石油、天然气等。

2.物理特性不同：天然纤维吸湿性好、透气性强且柔软舒适，具有卫生保健性；化学纤维吸湿性、透气性较差，遇热容易变形，易引起皮肤过敏，且织物容易产生静电，静电吸附尘土，容易刺激皮肤引起皮炎和毛囊炎等，且化纤织物在织造过程中通常添加多种添加剂，如漂白剂、柔顺剂等，长期使用危害人体健康，这也是婴儿服饰用品为何只用纯棉织品而不用化学面料的主要原因。

### Natural fibers and chemical fibers

1. Natural fibers are textile fibers directly obtained from natural or artificially cultivated/cultured plants and animals. Divided into plant fiber (cotton, hemp), animal fiber (wool, silk), mineral fiber (asbestos).

2. Chemical fiber refers to the fiber made by chemical processing with natural or synthetic polymers as raw materials. It is divided into artificial fibers (viscose, modal, tencel), synthetic fibers (polyester, nylon, acrylic, Vinylon, polypropylene, chlorylon).

### Second, the difference between natural fibers and chemical fibers

1. Different sources: natural fibers are directly derived from nature, such as cotton in plants and wool and silk in animals; Chemical fibers come from industry, of which the raw materials of synthetic fibers are mainly from coal, oil, natural gas and so on.

2. Different physical properties: natural fiber has good moisture absorption, strong air permeability, soft and comfortable, and has health care; Chemical fiber is poor in hygroscopic and breathable, easy to deform in case of heat, easy to cause skin allergies, and the fabric is easy to produce static electricity, static electricity adsorbs dust, easy to stimulate the skin and cause dermatitis and folliculitis, etc., and the chemical fiber fabric is usually added in the process of knitting a variety of additives, such as bleach, softener, etc., long-term use is harmful to human health. This is also the main reason why baby clothing products only use pure cotton fabrics instead of chemical fabrics.





## 棉纱的概念



棉纱是由天然纤维中的棉花纤维经过纺纱工艺加工而成的细线，是常见的纺织原材料。

## 棉纱的特质



棉纱具有透气性好，吸潮性强，耐热耐碱，柔软、亲肤、保暖等特征，且绿色健康环保，在纺织行业中有着广泛的应用。

## 棉纱的用途



主要用于生产各类棉布，经染色加工后广泛应用于家用纺织品、服装用纺织品、产业用纺织品等终端消费领域，少部分用于制作缝纫线、刺绣线等。

## The concept, characteristics and application of cotton yarn

Cotton yarn is a fine thread made of cotton fiber in natural fiber through spinning process, and is a common textile raw material.

Cotton yarn has good air permeability, moisture absorption, heat and alkali resistance, soft, skin friendly, warm and other characteristics, and green health and environmental protection, has a wide range of applications in the textile industry, most of them are used in the production of various types of cotton, after dyeing and processing is widely used in household textiles, clothing textiles, industrial textiles and other end-consumption fields, a small part is used in the production of sewing thread, embroidery thread and so on.





## 棉纱的分类

- 1.按商业习惯可分为：粗支纱、中支纱、细支纱。
- 2.按纺纱方法可分为：普梳纱、精梳纱、新型纺纱（气流纺纱）、废纺纱。
- 3.按捻向可分为：反手捻（Z捻）纱、顺手捻（S捻）纱。
- 4.按用途可分：经纱、纬纱、针织用纱、工业用纱。



## Classification of cotton yarn

1. According to business habits, it can be divided into: thick yarn, medium yarn and fine yarn.
2. According to the spinning method, it can be divided into: general carded yarn, combed yarn, new spinning (air spinning), waste spinning.
3. According to the twist direction, it can be divided into: backhand twist (Z twist) yarn and smooth twist (S twist) yarn.
4. According to the use can be divided into: warp, weft, knitting yarn, industrial yarn.

## 纱支表示

纱支数指一定重量的纤维或纱线所具有的长度，数值越大，表示纱线越细，质量越高。计量单位包括公制支数（Nm）和英制支数（Ne）或S，我国通用的还是英制式，即：一磅（454克）重的棉纱长度为840码（0.9144米/码）时，纱的细度为一支。



## Yarn count indicates

Yarn count refers to the length of a certain weight of fiber or yarn, the greater the value, the finer the yarn, the higher the quality. The unit of measurement includes metric count (Nm) and British count (Ne) or S, and the common one in China is British, that is, when the length of a pound (454 grams) of cotton yarn is 840 yards (0.9144 meters/yard), the fineness of the yarn is one.

## 我公司现有产品代码

- |         |        |
|---------|--------|
| 织布用纱：T  | 针织用纱：K |
| 精梳纱线：J  | 普梳纱线：K |
| 紧密纺：M   | 赛络纺：S  |
| 转杯纱线：OE |        |
| 漂白用纱：PB |        |



## Our company existing yarn product code

- |                     |                  |
|---------------------|------------------|
| Weaving yarn: T     | Knitting yarn: K |
| Combed yarn: J      | Combed yarn: K   |
| Compact spinning :M |                  |
| Siro spinning: S    |                  |
| Spinning yarn: OE   |                  |
| Bleaching yarn: PB  |                  |



**纯棉纱线**  
Pure cotton yarn



**合股纱线**  
Ply yarn



**印染纱线**  
Printed yarn



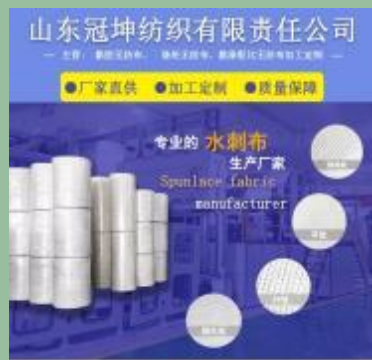
**莱赛尔纱线**  
Lysel yarn



**纯棉坯布**  
Pure cotton grey cloth



**纯棉水洗布**  
Pure cotton washcloth



**水刺无纺布**  
Spunlaced non-woven fabric



**卫材**  
Eisai

# 纯棉纱线—气流纺系列 (OE)

Pure Cotton yarn - Air Spinning Series (OE)



## 我司常规品种:

our regular varieties:

OE 2 1 支、OE 2 6 支  
OE 3 0 支、OE 3 2 支

备注: 16支-34支之间可  
根据客户要求订纺

Note: Between Ne 16  
and 34 can be

woven according to  
customer requirements.

日产20吨;

工艺流程: 清梳联→并条→气流纺;

成纱特点: 具有高速高产、缩短工序、改善劳动条件、使用原料广泛、成纱均匀、耐磨和染色性能好等特点。但与环锭纺相比, 成纱单纱强力低了10%-20%。

应用领域: 粗厚类织物、织造灯芯绒、起绒类织物、用于针织品、机织用品和家具装饰品等。

20 tons per day;

Process flow: carding → strip → air spinning;

Yarn characteristics: high speed and high yield, shorten the process, improve the working conditions, use a wide range of raw materials, yarn uniformity, wear resistance and good dyeing properties. However, compared with ring spinning, the strength of single yarn is 10%-20% lower.

Application fields: thick fabric, woven corduroy, raised fabric, used in knitwear, woven supplies and furniture decoration.



# 纯棉纱线—环纺普梳高配系列（D）

Pure cotton yarn - Ring Spinning Comb Series (D)



## 我司常规品种:

Our regular varieties :

D 21支、D 26支  
D 30支、D 32支  
D 36支、D 40支

备注: 16支-40支之间  
可根据客户要求订纺。  
Note: Between 16 and  
40 pieces can be  
ordered according to  
customer requirements.

日产80吨;

工艺流程: 清梳联→头道并条→末道并条→粗纱→细纱→自络  
成纱特点: 纱线条干均匀、强力高, 所织布面匀整、质地柔软。

应用领域: 毛巾,地毯用品,床上用品,针织,织布,装饰布,服装面料等。

80 tons per day;

Process flow: Clear combing → first line and strip → last line and strip → roving → fine yarn → self-winding

Yarn characteristics: yarn dry uniform, high strength, woven surface uniform, soft texture.

Applications: towels, carpet supplies, bedding, knitting, weaving, decorative fabrics, clothing fabrics, etc.



# 纯棉纱线—环纺普梳低配系列（C）

Pure cotton yarns - Ring Spinning Comb Series (C)



## 我司常规品种:

Our regular varieties:

C18支、C21支

备注: 16支-24支之间  
可根据客户要求订纺。

Note: Between 16 and 24 pieces can be ordered according to customer requirements.

日产30吨;

工艺流程: 清梳联 → 头道并条 → 末道并条 → 粗纱 → 细纱 → 自络

成纱特点: 价格低、起绒后蓬松、手感柔软。

应用领域: 一般织物和针织品的原料, 如毛巾、袜子等粗纺毛织物、中特以上棉织物类。

30 tons per day;

Process flow: Clear combing → first line and strip → last line and strip → roving → fine yarn → self-winding

Yarn characteristics: low price, fluffy after fleece, soft feel.

Application: raw materials for general fabrics and knitwear, such as towels, socks and other woolen fabrics, and cotton fabrics above special.

# 纯棉纱线—环纺普梳紧密系列 (DM)

Pure Cotton yarns - Ring Spinning Carding Compact Series (DM)



## 我司常规品种:

Our regular varieties :

DM 26 支、DM 32 支  
DM 40 支

备注 16支-40支之  
间可根据客户要求订  
纺。

Note: Between 16 and  
40 pieces can be  
ordered according to  
customer  
requirements.

日产80吨;

工艺流程: 清梳联 → 予并条 → 条并卷 → 自调匀整并条 → 粗纱 → 细纱 → 自络

成纱特点: 成纱毛羽少、比环锭纺强力高、透气性好。

应用领域: 高档服装面料、高档床上用品、针织、牛仔布等。

80 tons per day;

Process flow: Clear combing → premerging → strip merging → self-leveling and merging → roving → spinning → self-winding

Yarn characteristics: yarn less hair, higher spinning strength than ring spindle, good air permeability.

Applications: high-grade clothing fabrics, high-grade bedding, knitting, denim, etc.

# 纯棉纱线—精梳系列 (J)

Cotton yarn - Combing Series (J)



## 我司常规品种:

Our regular varieties:

J21支、J26支  
J30支、J32支  
J36支、J40支

备注: 16支-40支之  
间可根据客户要求订  
纺。

Note: Between 16  
and 40 pieces can be  
ordered according to  
customer  
requirements.

日产90吨;

工艺流程: 清梳联→予并条→条并卷→精梳→自调匀整并条→粗纱→细纱→自络

成纱特点: 纤维平整光滑、成纱毛羽少、透气性好, 比环锭纺强力高、耐用性好, 不易变形、起球、顶毛等, 且颜色更加明亮, 更容易染色和加工。

应用范围: 高级面料、细针织品、高档床上用品等大衣料、数码印花等。

90 tons per day;

Process flow: Clear carding → premerging → strip coiling → Combing → self-leveling and coiling → roving → spinning → self-winding

Yarn characteristics: smooth fiber, less yarn hair, good air permeability, higher spinning strength than ring spindle, good durability, not easy to deform, pilling, top hair, etc., and the color is brighter, easier to dye and process.

Application: high-grade fabrics, fine knitwear, high-grade bedding and other large clothing materials, digital printing, etc.

# 纯棉纱线—精梳紧密系列 (JM)

Cotton Yarn - Combing Compact Series (JM)



## 我司常规品种:

Our regular varieties :

JM21支、JM26支  
JM32支、JM40支  
JM50支、JM60支  
JM70支、JM80支

备注: 16支-100支之  
间可根据客户要求订  
纺。

Note: Between 16 and  
100 pieces can be  
ordered according to  
customer  
requirements.

日产30吨;

工艺流程: 清梳联 → 予并条 → 条并卷 → 精梳 → 自调匀整并条 → 粗纱 → 细纱 → 自络

成纱特点: 较精梳纱线多了一道紧密工序使得纱线密度更高, 更细腻, 更柔软、更光滑、更强韧。

应用领域: 高端纺织品的生产。如针织汗布, 高档T恤、床上用品、衬衫、内衣、袜子等, 此外, 精梳紧密纺还能提高远销市场的竞争力, 在国际市场上占有重要地位。

30 tons per day;

Process flow: Clear carding → premerging → strip coiling → Combing → self-leveling and coiling → roving → spinning → self-winding

Yarn characteristics: More than combed yarn more tight process makes yarn density is higher, more delicate, softer, smoother and stronger.

Application: Production of high-end textiles. Such as knitted sweats hirts, high-grade T-shirts, bedding, shirts, underwear, socks, etc., in addition, combed tight spinning can also improve the competitiveness of the market and occupy an important position in the international market.



# 纯棉纱线—精梳紧密赛络纺系列 (JMS)

Pure Cotton yarn - Combed Compact Siro Spinning Series (JMS)



## 我司常规品种:

Our regular varieties:

JMS20支、JMS21支  
JMS26支、JMS32支

备注: 16支-40支之间  
可根据客户要求订纺。

Note: Between 16 and  
40pieces can be  
ordered according to  
customer requirements.

日产10吨;

工艺流程: 清梳联→予并条→条并卷→精梳→自调匀整并条→粗纱→细纱→自络

成纱特点: 结合了两种技术的优点, 即紧密纺的纤维紧密排列和赛络纺的双股结构。使得纱线不但结构紧密, 并且毛羽更少、强度更高, 且手感柔滑、抗菌耐磨、吸湿透气。

应用领域: 适用于高支高密织物, 可以用于机织物和针织物, 也可以替代股线。如: 毛纺、平布、牛仔布、衬衣、春夏服装。

10 tons per day;

Process flow: Clear carding → premerging → strip coiling → Combing → self-leveling and coiling → roving → spinning → self-winding

Yarn characteristics: The combination of the advantages of two technologies, namely the tight-spun fiber compact arrangement and Siro spinning double strand structure. The yarn not only has a tight structure, but also has less hair, higher strength, and soft feel, anti-bacterial and wear-resistant, soaking gas.

Application: Suitable for high-count and high-density fabrics, can be used for woven fabrics and knitted fabrics, can also replace strands. Such as: wool, plain cloth, denim, shirts, spring and summer clothing.

# 纯棉纱线—弹力纱系列

Pure cotton yarn - elastic yarn series



## 我司常规品种:

Our regular varieties :

D32+40D漂白

D40+40D漂白

J40+40D漂白

D32+40D bleached

D40+40D bleach

J40+40D bleach

日产10吨;

工艺流程：和环锭纺相同，只是在细纱环节加一根氨纶丝。

成纱特点：具有良好的伸缩性、弹性、染色性、可塑性和耐久性，适合单独做成成品。

应用领域：弹性针织品，如工作装、学生装、衬衫、家纺等。

10 tons per day;

Process flow: same as ring spinning, but add a spandex in the spinning link.

Yarn characteristics: with good flexibility, elasticity, dyeing, plasticity and durability, suitable for individual finished products.

Application: Elastic knitwear, such as work wear, school wear, shirts, home textiles.

# 合股纱线

## Double yarn



公司生产加工合股纱线，可承接以纯棉为主的纱线 双股加工，捻度在14捻-40捻之间，可直接用 我公司内部单纱进行加工，也可外加工。

**日产量: 30吨**

production and processing of ply yarn, which can undertake the two-ply processing of yarn based on pure cotton, and the twist is between 14 twists and 40twists, It can be processed directly with the single yarn of our company or processed outside.  
Daily output: 30 tons

**制作工艺:** 合股纱是将两根或两根以上的单纱合并，并加捻，形成一根纱线。

**物理特性:** 合股纱较单纱更粗壮，具有更高的密度和强度，且耐磨性和机械强度更高。

**应用领域:** 合股纱常用于高档服装、床上用品、手工编织等领域，也用于制造船舶、汽车、建筑材料的增强材料，以及精密织品和高强度要求的制品。

**Production process:** Ply yarn is the combination of two or more single yarn, and twist to form a yarn.

**Physical properties:** Ply yarn is stronger than single yarn, has higher density and strength, and has higher wear resistance and mechanical strength.

**Application:** Ply yarn is often used in high-grade clothing, bedding, hand-woven and other fields, but also used in the manufacture of ships, automobiles, building materials reinforcement materials, as well as precision fabrics and products with high strength requirements.

# 印染纱线

## Print and dye yarn

公司生产加工印染纱线, 可承接以纯棉为主的纱线印染加工, 可直接用我公司内部纱线进行印染, 也可外加工印染。

Group production and processing printing and dyeing yarn, can undertake cotton yarn printing and dyeing processing, can directly use our company's internal yarn for printing and dyeing, can also be processed outside



Daily output: 15 tons;  
Dyeing form: tube dyeing  
Dyestuffs: active fuels  
Use color code: Pantone or Sanshan

Dyeing quality standard:  
1. Soap color fastness: light 4, medium dark 3.5-4.  
2. Color difference 3.5, axis difference 4.

3. The strength loss after dyeing is not more than 15% in light color, and not more than 20% - 25% in dark color. (Pure bamboo products: shaft difference 3-4, white strength loss of 20% - 25%).  
4. Yarn shaft clean and clean without dirt, oil, softener stain, hang up, stains

日产量: 15吨;  
染色形态: 筒染  
染化料: 活性染料  
使用色号: 潘通色号或三山色  
染色质量标准:  
1. 皂洗色牢度: 浅色4级, 中深色3,5-4级。  
2. 色差3,5级、轴差4级。  
3. 染色后强力损失浅色不大于15%, 深色不大于20%-25%  
(纯竹产品: 轴差3-4级, 增白色强力损失20%-25%)。  
4. 纱轴整洁无脏污、油污、柔软剂沾污、挂断、色斑





# 莱赛尔纱线

## Lysel yarn

公司莱赛尔纤维具有棉的舒适、毛的华美、涤的强力、丝的触感，是一种新型的绿色高端纤维素纤维，主要用于衣料、睡衣、家居用品的制作。

The Group's Lyocell fiber has the comfort of cotton, the beauty of wool, the strength of polyester, the touch of silk, is a new type of green high-end cellulose fiber. It is mainly used in the production of clothing, pajamas and household items.

莱纱原料成分: 30%莱赛尔纤维+70%气流纺  
日产: 30吨

常规品种包括: HL-OE21支、HL-OE30支、HL-OE32支 (21支-32支可根据客户要求订纺),  
莱棉气流纺与纯棉气流纺的成纱质量相比:

- 1、条干好:条干cv%小0.4%左右、-50%细节少40%左右、+50%粗节少45%左右。
- 2、棉结少:+200%棉结少15%左右、+280%棉结少20%左右。
- 3、强力高:强力提高12%左右, 达到200CN左右。
- 4、异纤少:基本没有异纤。
- 5、染色好:上色鲜艳、均匀。
- 6、织造效率高:在喷气织机上织机效率提高2.7%左右。



Rayon raw material composition: 30% Rays el fiber+ 70% air spinning  
Daily production: 30 tons  
conventional varieties include: HL-OE21, HL-OE30, HL-OE32 (21-32 can be woven according to customer requirements).  
compared with pure cotton air spinning yarn quality:  
1, the strip is good: the strip cv% is about 0.4% smaller, the -50% details are about 40% less, and the +50% thick section is about 45% less.  
2, less knots :+200% less about 15%, +280% less about 20%.  
3, high strength: strength increased by about 12%, reaching about 200CN.  
4, less hetero fiber: basically no hetero fiber.  
5, good dyeing: bright color, uniform.  
6. High weaving efficiency: on the air-jet loom, the loom efficiency is increased by about 2.7%.

# 纯棉坯布、水洗布

## Pure cotton grey cloth、wash cloth

公司有纯棉白坯布、纯棉水洗布。产品原材料直接选用我公司生产的纯棉纱线，成品具有柔软透气、耐热耐低温、耐腐蚀性等良好特性，主要用于家纺、服装等纺织用品的制作。

The group's mainly responsible for the production and sales of pure cotton grey cloth and pure cotton water-washed cloth. The raw materials of the products are directly selected from the pure cotton yarn produced by our company. The finished products have good characteristics such as soft and breathable, heat and low temperature resistance, corrosion resistance, etc., mainly used in the production of textile supplies such as home textiles and clothing.

### 白坯布280机型常规品种包括:

white fabric 280 model conventional varieties include:

- OE32\*C21\*133\*\*60\*105 3/1
- OE32\*C32\*133\*\*70\*105 211
- OE32\*OE32\*78\*65\*\*105 111
- C32\*C32\*78\*65\*105 111
- C32\*C21\*13336O\*\*105 3/1
- C32\*C32\*133363\*\*105 211
- C32\*C32\*133365\*\*105 211
- C32\*C32\*133\*70\*105 211
- C32\*C32\*1133\*74\*105 211
- C40x C40\*128868\*\*94 211
- C40x C40\*133363\*\*97 211
- C40\*C40\*1133\*72\*105 211OR111
- C40\*C40\*1100g0\*\*105 111
- C40\*C40\*128868\*\*98 211
- C40\*C40\*128\*68\*105 1/1
- C40\*C40\*133\*98\*105 1/1
- PBJM50\*PBJM50\*200\*\*g7\*105 411
- PBJM50\*PBJM50\*173\*\*92\*105 411
- PBJM60\*PBJM60\*200\*\*98\*105 411



### 白坯布230机型常规品种包括:

white fabric 230 model conventional varieties include:

- C40\*C40\*133\*72\*\*67 211
- C40\*C40\*\*100\*70\*\*65 1/1
- C40\*C40\*133\*g6\*\*86 111
- C40\*C40+40D\*95\*\*67\*\*80 111
- C40\*C40+40D\*95\*\*54\*80 111
- PBC40\*PBC40\*133\*98\*85 111
- C32\*C32+40D\*130\*\*68\*80 212
- C32\*C32+40D\*108\*\*56\*82 2/1



# 水刺无纺布

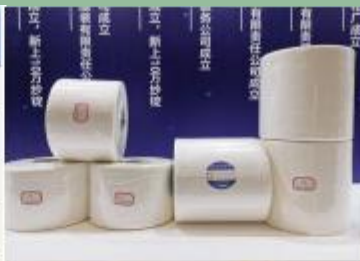
## Spunlaced non-woven fabric

公司生产水刺无纺布。厂区总投资7亿元，建设用地5.2万平方米，生产设备为TEKNOLOGY告诉铺网机、FL-BG-307水刺联合机。产品主要用于制作棉柔巾、湿巾、干巾、医用防护服、皮革基布、服装里衬、环保健康装饰等材料，具有高性能 环保等优势。我公司秉持产品硬核、客户至上的经营理念，质优价廉，欢迎新老客户咨询洽谈。

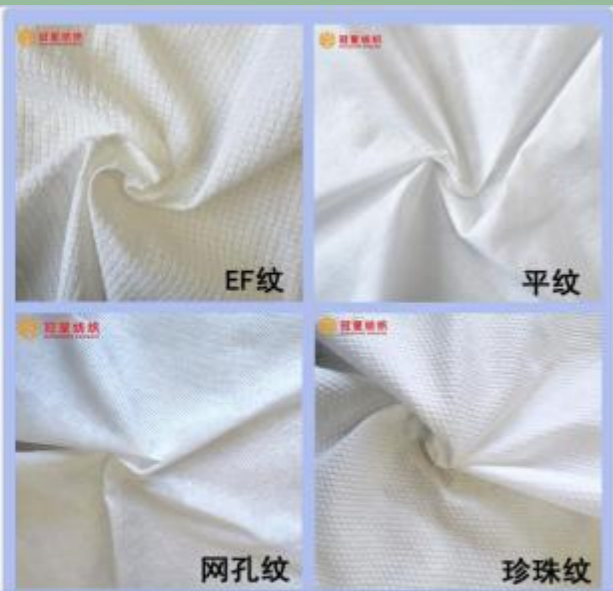
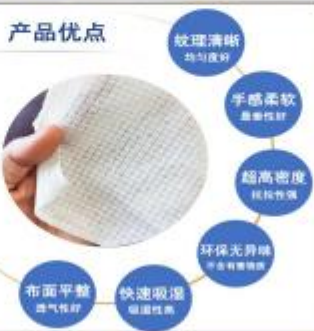
The group's mainly responsible for the production and sales of spunlaced nonwovens. The total investment of the plant is 700 million yuan, the construction land is 52,000 square meters, and the production equipment is TEKNOLOGY telling net laying machine and FL-BG-307 Spunlace combined machine. The products are mainly used for making cotton soft towels, wet wipes, dry towels, medical protective clothing, leather base cloth, clothing lining, environmental protection and health decoration materials, with high performance environmental protection and other advantages. I adhere to the product core, customer first business philosophy, high quality and low price, welcome new and old customers to consult and negotiate.

### 产品信息

|              |                   |
|--------------|-------------------|
| 名称：水刺无纺布     | 幅宽：3.2m           |
| 颜色：白色        | 原料：涤纶、黏胶及其配比      |
| 克重范围：45-100克 | 纹路：平纹、珍珠纹、网孔纹、EF纹 |
| 成网方式：半交叉     | 特性：柔软、透气性好、抗拉伸强度高 |



### 产品优点



订单式生产，可根据客户要求订制纯黏胶、纯涤纶、黏涤不同配比，克重在45-100克之间，幅宽320MM以内（可切割），平纹、珍珠纹、网孔纹、EF纹四种纹路的水刺半交叉无纺布。Order type production, can be customized according to customer requirements of pure adhesive, pure polyester, viscose polyester different ratio, gram weight between 45-100 grams, width within 320MM (can be cut), plain grain, pearl grain, mesh grain, EF grain four kinds of spunlaced semi-cross non-woven fabric.



# 卫生材料 SANITARY MATERIAL



新冠疫情爆发后，勇于承担社会责任，新建十万级无尘医用口罩、湿巾生产线车间和万级实验室，获得国家医用器械许可证。目前年产医用口罩3000万只，日产20-120抽各型号湿巾、洗脸巾11万包，以实际行动助力了疫情防控，造福人类健康。

After the outbreak of the new coronavirus, dared to shoulder its social responsibility, built a new 100,000 dust-free medical masks, wet wipes production line workshop and 10,000 laboratories, and obtained the national medical device license. At present, the annual production of medical masks is 30 million, and the daily production of 20-1.2 million wet wipes and face towels of various types is 110,000 packs, which has helped epidemic prevention and control and benefited human health with concrete actions.

